

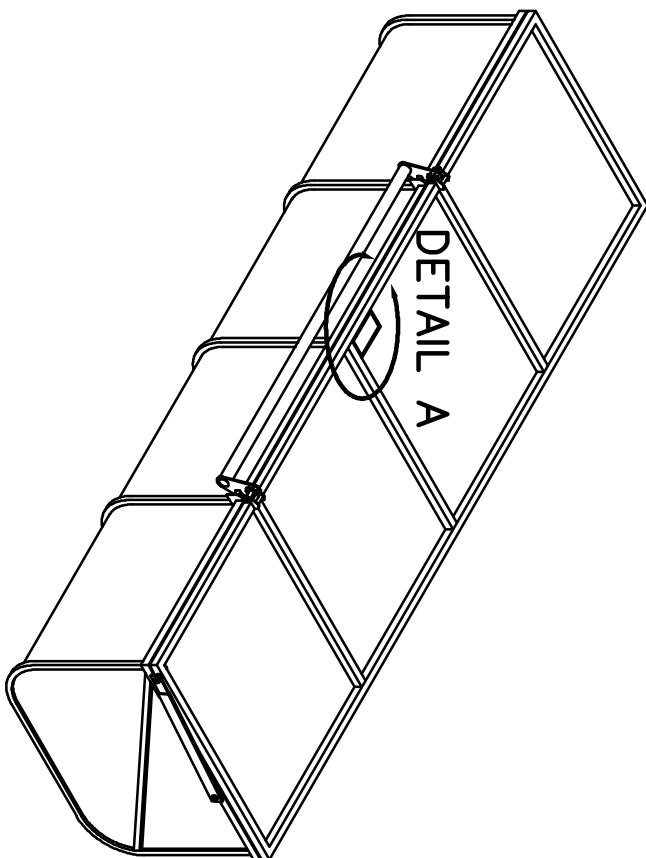
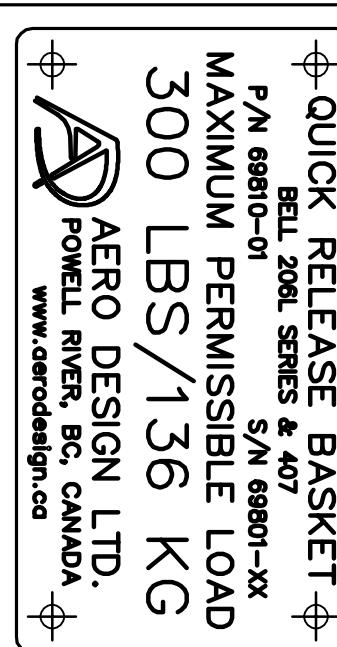
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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. REMOVE EXISTING RIVETS AS REQUIRED BY:
 - DRILL THROUGH CENTER OF RIVET STEM TO DESTROY LOCK COLLAR AT TOP OF RIVET HEAD.
 - DRIVE OUT RIVET STEM USING A TAPERED STEEL DRIFT PIN OR SPENT STEM.
 - DRILL NEARLY THROUGH THE HEAD OF THE RIVET USING A DRILL THE SAME SIZE AS THE RIVET SHANK.
 - BREAK OFF RIVET HEAD, USING A DRIFT PIN AS A PRY.
 - DRIVE OUT THE REMAINING RIVET SHANK WITH A PIN THE SAME DIAMETER AS THE RIVET SHANK.

CR3213-4-02 BLIND RIVET
4 PLACES



① CARGO BASKET ASSEMBLY
NOT TO SCALE

DETAIL A

LOOKING AT PLACARD BRACKET
69827 PLACARD SHOWN, ALL OTHERS SIMILAR

APPROVALS	DATE
DRAWN: JEFF CLARKE	10 FEB 2017
CHECKED: JASON REKVE	10 FEB 2017

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QTY	ITEM	DESCRIPTION	NOT TO SCALE	DWG. SIZE	DWG. NO.	REV.
		LIST OF MATERIALS		SHEET 1 OF 1	A4	84241 0
4	CR3213-4-02	BLIND RIVET				
1	XX27-01	PLACARD				
1	XX10-01	CARGO BASKET ASSEMBLY				
PART NO.	ITEM	DESCRIPTION				
QTY		LIST OF MATERIALS				